

Date: Tuesday, 9/25/2007 10:12:39 AM  
 User: Kim Johnston

## Process Sheet

|                                                                                                                                   |                                       |  |                  |               |  |
|-----------------------------------------------------------------------------------------------------------------------------------|---------------------------------------|--|------------------|---------------|--|
| Customer                                                                                                                          | : CU-DAR001 Dart Helicopters Services |  | Drawing Name     | : GASKET      |  |
| Job Number                                                                                                                        | : 34847                               |  |                  |               |  |
| Estimate Number                                                                                                                   | : 12791                               |  |                  |               |  |
| P.O. Number                                                                                                                       | : N/A                                 |  | Part Number      | : D35661      |  |
| This Issue                                                                                                                        | : 9/25/2007 S.O. No. : N/A            |  | Drawing Number   | : D3566 REV C |  |
| Prsh Rev.                                                                                                                         | : NC                                  |  | Project Number   | : N/A         |  |
| First Issue                                                                                                                       | : N/A                                 |  | Drawing Revision | : C           |  |
| Previous Run                                                                                                                      | : 34353 Type : SMALL /MED FAB         |  | Material         | : N/A         |  |
| Written By                                                                                                                        |                                       |  | Due Date         | : 10/1/2007   |  |
| Checked & Approved By                                                                                                             |                                       |  | Qty:             | 20            |  |
| Comment                                                                                                                           |                                       |  | Um:              | Each          |  |
| Est Rev:A New Issue 07-03-08 ec<br>Est Rev:B Added Drain Holes 07-07-09 JLM<br>Est Rev:C As per Rev C 07-09-09 JLM Verified By:EC |                                       |  |                  |               |  |

## Additional Product

Job Number:



| Seq. #:                                                                                          | Machine Or Operation: | Description :                                                                    |
|--------------------------------------------------------------------------------------------------|-----------------------|----------------------------------------------------------------------------------|
| 1.0                                                                                              | MNEO60S063            | NEOPRENE SHEET 0.063<br>                                                         |
| Comment: Qty.: 0.9566 sf(s)/Unit Total : 19.1310 sf(s)<br>NEOPRENE SHEET 0.063 M 10513 B 07-10-3 |                       |                                                                                  |
| 2.0                                                                                              | WATER JET             | FLOW WATER JET<br>                                                               |
| Comment: FLOW WATER JET<br>1-Cut as per Dwg D3566<br>Dwg Rev: B B 07-10-3<br>Prog Rev:           |                       |                                                                                  |
| 2-Deburr if necessary                                                                            |                       |                                                                                  |
| 3.0                                                                                              | QC2                   | INSPECT PARTS AS THEY COME OFF MACHINE<br><br><i>B 07-10-3</i>                   |
| Comment: INSPECT PARTS AS THEY COME OFF MACHINE                                                  |                       |                                                                                  |
| 4.0                                                                                              | QC8                   | SECOND CHECK<br><br><i>REINSPECT 5 07/07/03</i>                                  |
| Comment: SECOND CHECK                                                                            |                       |                                                                                  |
| 5.0                                                                                              | PACKAGING 1           | PACKAGING RESOURCE #1<br><br><i>Identify and Stock</i><br><i>Location: _____</i> |

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 01/01/04  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

Date: Tuesday, 9/25/2007 10:12:39 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 34847

Part Number: D35661

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(02)

Comment: FINAL INSPECTION/W/O RELEASE

9/10/04

Job Completion



U 9/10/04

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

|                                         |              |             |
|-----------------------------------------|--------------|-------------|
| DART AEROSPACE LTD                      | Work Order:  | 34847       |
| Description: Gasket                     | Part Number: | D3566-1     |
| Inspection Dwg: D3566 Rev: B C 07-09-25 |              | Page 1 of 1 |

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

|              |                |             |  |                     |     |
|--------------|----------------|-------------|--|---------------------|-----|
| Measured by: | <u>FB</u>      | Audited by: |  | Prototype Approval: | N/A |
| Date:        | <u>07-10-3</u> | Date:       |  | Date:               | N/A |

| Rev | Date     | Change                            | Revised by | Approved |
|-----|----------|-----------------------------------|------------|----------|
| A   | 07.03.14 | New Issue                         | KJ/JLM     |          |
| B   | 07.07.18 | Dimensions updated per Dwg Rev. B | KJ/JLM     | RE       |

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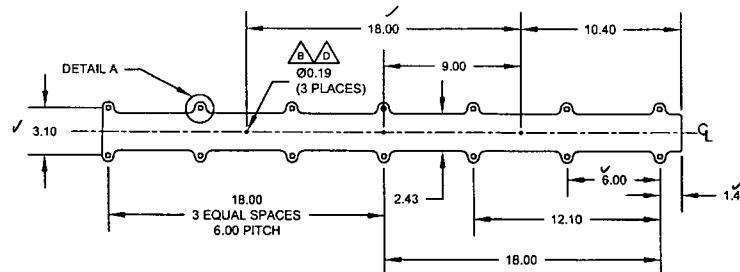
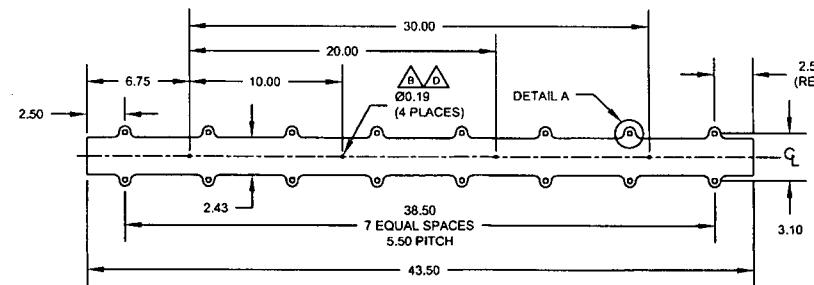
4

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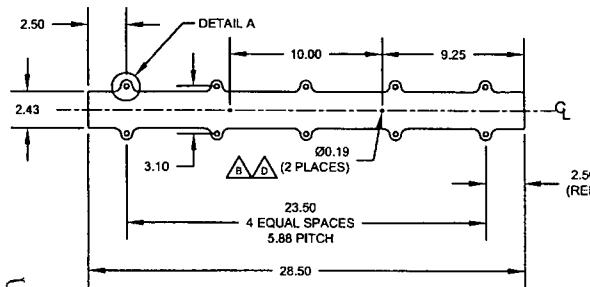
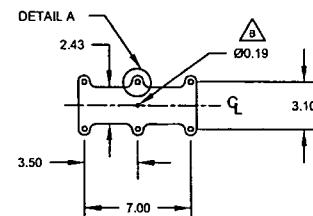
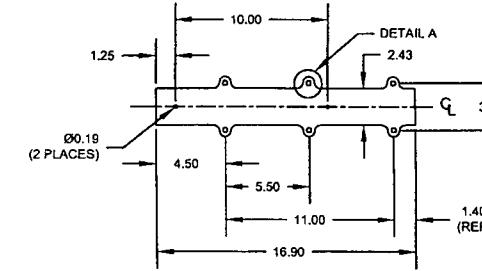
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D

D3566-1 GASKETD3566-5 GASKET

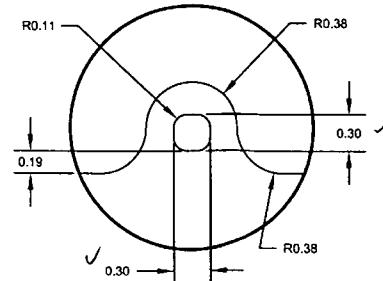
C

D3566-7 GASKETD3566-13 GASKETD3566-15 GASKET

**RELEASED**  
07.08.04

WORK ORDER NO. 3484  
SUBJECT TO AMENDMENT  
UNCONTROLLED COPY  
WITHOUT NOTICE  
ENGINEERING  
RETURN TO  
SHOP COPY

- NOTES:**
- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC M-NEO60-S-063)
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: SEE TABLE IN ZONE A3
  - 8) PARTS ARE SYMMETRIC ABOUT  $\text{G}_L$

DETAIL A  
SCALE 1:1

WEIGHTS:  
 D3566-1 0.29 lbs  
 D3566-5 0.36 lbs  
 D3566-7 0.24 lbs  
 D3566-13 0.07 lbs  
 D3566-15 0.15 lbs

|            |                                                                                                                                                   |                             |              |
|------------|---------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------|--------------|
| C          | UPDATE DRAWING TEMPLATE;<br>CHANGE ALL (TYP X PLS) TO (X PLACES);<br>A8: UPDATE NOTES;<br>A8, B2: ADD D3566-15;<br>A5: INCREASE SIZE OF DETAIL A; | CB                          | 07.08.21     |
| B          | ADD DRAIN HOLES                                                                                                                                   | PH                          | 07.04.17     |
| A          | NEW ISSUE                                                                                                                                         | PH                          | 06.12.18     |
| REV.       | DESCRIPTION                                                                                                                                       |                             |              |
| DESIGN     | PH                                                                                                                                                | DART AEROSPACE LTD          |              |
| DRAWN      | CB                                                                                                                                                | HAWKESBURY, ONTARIO, CANADA |              |
| CHECKED    | PH                                                                                                                                                | DRAWING NO.                 | REV. C       |
| MFG. APPR. | PH                                                                                                                                                | D3566                       | SHEET 1 OF 1 |
| APPROVED   | PH                                                                                                                                                | TITLE                       | SCALE        |
| DE APPR.   | PH                                                                                                                                                | GASKET                      | 1:8          |
| DATE       | 07.08.21                                                                                                                                          |                             |              |

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